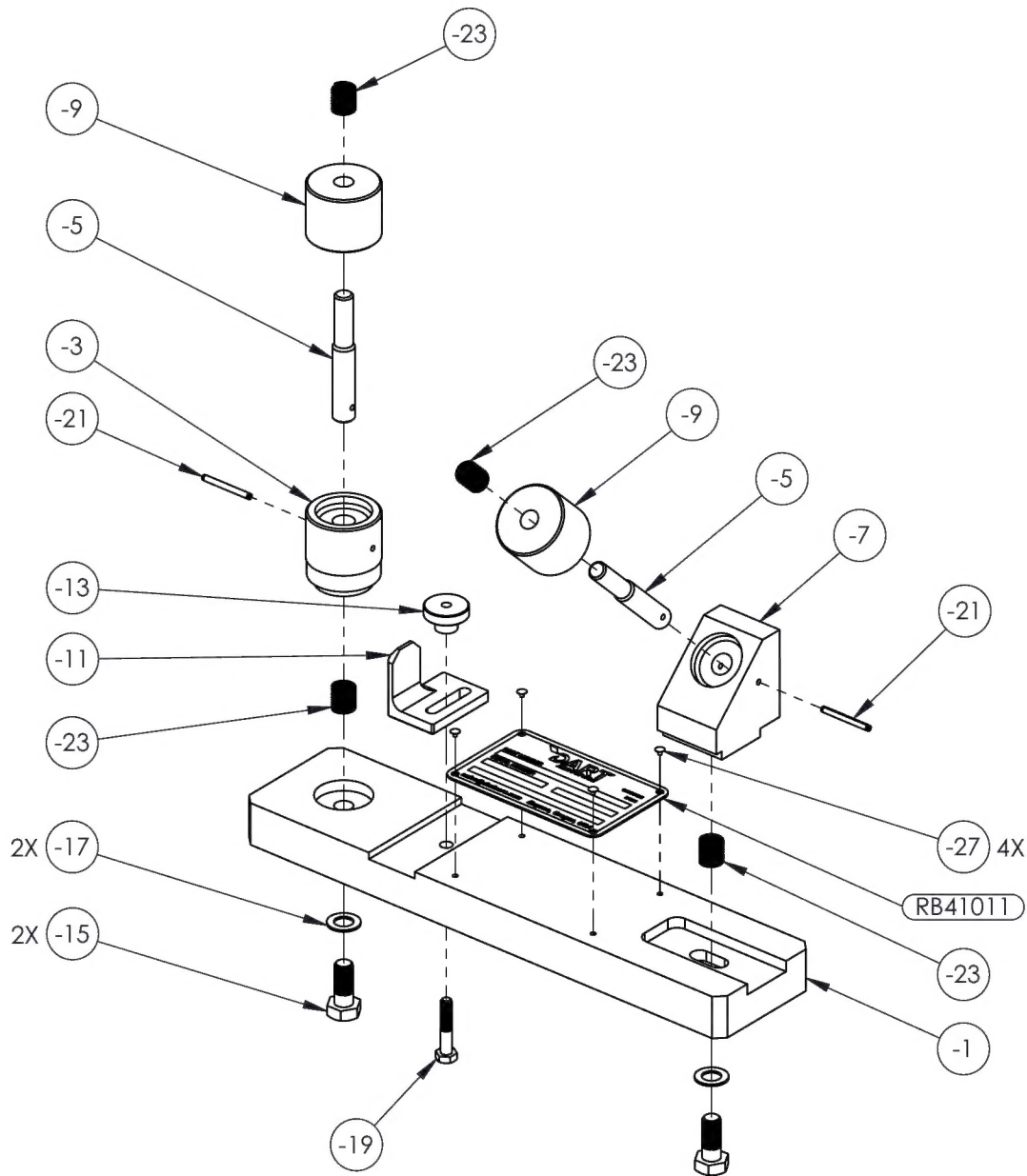
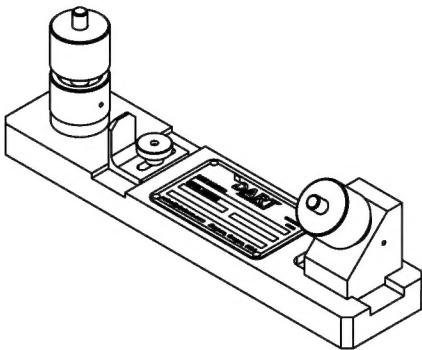


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| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|--------------------|--------------|--|-----|
| | | | -1 | 1 | BASE | 6061 | | 2 |
| | | | -3 | 1 | ROUND SEAT | 6061 | | 3 |
| | | | -5 | 2 | STUD | 4140/4142 | | 4 |
| | | | -7 | 1 | SLIDE SEAT | 6061 | | 5 |
| | | | -9 | 2 | KNOB | 6061 | | 6 |
| | | | -11 | 1 | POINTER | 6061 | | 7 |
| | | B/O | -13 | 1 | THUMB NUT | S.S. | #10-32 UNF (ESSENTRA #SKN-55) | 1 |
| | | B/O | -15 | 2 | HEX HEAD CAP SCREW | STEEL | 5/16-24 UNF (SPENCER AIRCRAFT #AN5-5A) | 1 |
| | | B/O | -17 | 2 | FLAT WASHER | STEEL | Ø5/16 (SPENCER AIRCRAFT #AN960-516) | 1 |
| | | B/O | -19 | 1 | HEX HEAD CAP SCREW | STEEL | #10-32 UNF X 7/8 (SPENCER AIRCRAFT #AN3-7A) | 1 |
| | | B/O | -21 | 2 | ROLL PIN | S.S. | Ø3/32 X 1 (MCMASTER-CARR #92373A149) | 1 |
| | | B/O | -23 | 4 | HELI-COIL | S.S. | 5/16-24 UNF X 1/2 (MCMASTER-CARR #91732A233) | 1 |
| | | B/O | -27 | 4 | #2 DRIVE SCREW | COATED STEEL | #2 X 1/4 (MCMASTER-CARR #90081A077) | 1 |
| | | B/O | | 1 | DART PLACARD | ALUMINUM | RB41011 | 1 |

| REVISIONS | | | | | |
|-----------|---------|---|------------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| A | | -1 CH'D ENGRAVE NOTE. | 5/28/2009 | RJC | RW |
| 1 | | -1 CH'D LOWER C.B. FROM Ø.981. ADDED MISSING DIM 1.375. CH'D FINISH SPEC. DELETED ENGRAVE NOTE. -5 CH'D FINISH SPEC. ADDED MISSING HOLE DIM. -7 ADDED MISSING DIM FOR HOLE & CH'D DIMS FOR HOLE LOCATION, DELETED .754 DIM. ADDED ENGRAVE NOTE, CH'D FINISH SPEC. -3, -9 & -11 ADDED ENGRAVE NOTE, CH'D FINISH SPEC. | 5/4/2011 | RJC | |
| 2 | | -1 ADDED 4X Ø.089 HOLES, CH'D FROM POWDER COAT TO RED ANODIZE. -3 CH'D B/O INFO FROM Ø1-3/8 TO Ø1-1/4. CH'D O.D. FROM 1.230 TO 1.25. -7 ADDED MISSING R.062 DIM, ADDED 1.584 AND .370 DIMS. | 9/24/2012 | JAG | |
| 3 | | -1 REMOVED MASKING ANNOTATIONS AND ASSOCIATED NOTES. -5 CH'D DIM WAS Ø.372 BASIC IS Ø.374 AND LIMITS. -7 ADDED LIMITS TO Ø.374 DIM, ADDED LOCATION DIM FOR Ø.098 HOLE (1.057). | 2/5/2013 | BIM | GE |
| 4 | 15-0298 | -3 CH'D ENGRAVE NOTE WAS ENGRAVE T/N IS ENGRAVE P/N. CH'D DIM WAS Ø.094 IS Ø.097 - .094. -5 CH'D DIM WAS Ø.094 IS Ø.097 - .094. CH'D MATERIAL CALLOUT WAS 4140 G&P IS 4140 G&P / 4142 G&P. -7 CH'D ENGRAVE NOTE WAS ENGRAVE T/N IS ENGRAVE P/N. CH'D DIM WAS Ø.094 IS Ø.097 - .094. -9 CH'D ENGRAVE NOTE WAS ENGRAVE T/N IS ENGRAVE P/N. -11 CH'D ENGRAVE NOTE WAS ENGRAVE T/N IS ENGRAVE P/N. | 9/14/2015 | RJC | JAG |
| 5 | 16-0233 | -1 CH'D DIMS WAS Ø.323 THRU ALL Ø.978 .20 S.F. -3 IS Ø.323 THRU ALL Ø.9780-.9792 .20 (S.F. -3). WAS .986 S.F. -11 IS .986 ±.002 (S.F. -11). WAS .988 S.F. -7 IS .988 ±.002 (S.F. -7). WAS 1.375 IS (1.375). DELETED DIMS .627, 2X R.196 .24, 2X Ø.98 .40, 2X R.164 THRU, 3.690, ADDED DIMS .24, .40, .235, .392, 2X FULL R. .328, .98, 2X FULL R. 2X R.20. -3 CH'D DIMS WAS Ø.374 S.F. -5 IS Ø.3738-.3747 (S.F. -5). WAS Ø.094-.097 IS Ø.094-.097 THRU ALL (P.F. -21). WAS Ø.328 FOR -23 HELICOIL IS TAP FOR -23 5/16-24 HELICOIL INSERT = 1.5 * DIA. WAS Ø.977 S.F. -1 IS Ø.9756-.9764 (S.F. -1). -5 CH'D DIMS WAS Ø.374 - .0012 - .0019 IS Ø.3721-.3728 (S.F. -3 & -7). WAS Ø.094-.097 THRU IS Ø.094-.097 THRU ALL (P.F. -21). WAS .914 IS .914 ±.010. CH'D MAT'L WAS 4140 G&P / 4142 G&P / 4142. ADDED HEAT TREAT RC 28-34. CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416, TYPE II, CLASS II IS ZINC PLATE ASTM B633 TYPE I SC2. -7 CH'D DIMS WAS Ø.234 THRU ALL Ø.374 + .0007-.0000 .75 S.F. -5 IS Ø.234 THRU ALL Ø.3738-.3747 .75 (S.F. -5). WAS Ø.094-.097 THRU IS Ø.094-.097 THRU ALL (P.F. -21). WAS Ø.328 .50 FOR -23 HELICOIL IS TAP FOR -23 5/16-24 HELICOIL INSERT = 1.5 * DIA. WAS .980 S.F. -1 IS .980 ±.002 (S.F. -1). WAS .430 IS (.430). -9 CH'D DIM WAS Ø.328 THRU ALL FOR -23 HELICOIL IS TAP FOR -23 5/16-24 HELICOIL INSERT = 1.5 * DIA. -11 CH'D DIM WAS .981 S.F. -1 IS .980 ±.002 (S.F. -1). DELETED DIM R.103. ADDED DIMS .206, 2X FULL R. -27 CH'D B/O REF WAS Ø.1 X 1/8 #90081A074 IS #2 X 1/4 (#90081A077). | 11/28/2016 | DPD | SM |

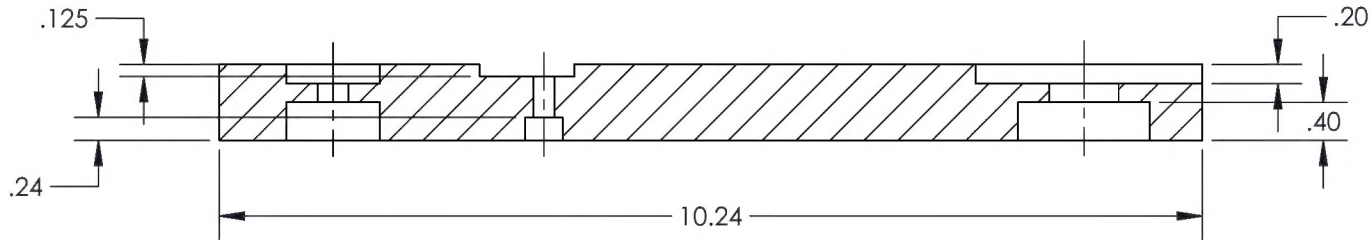
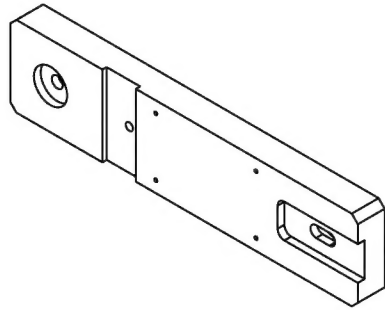
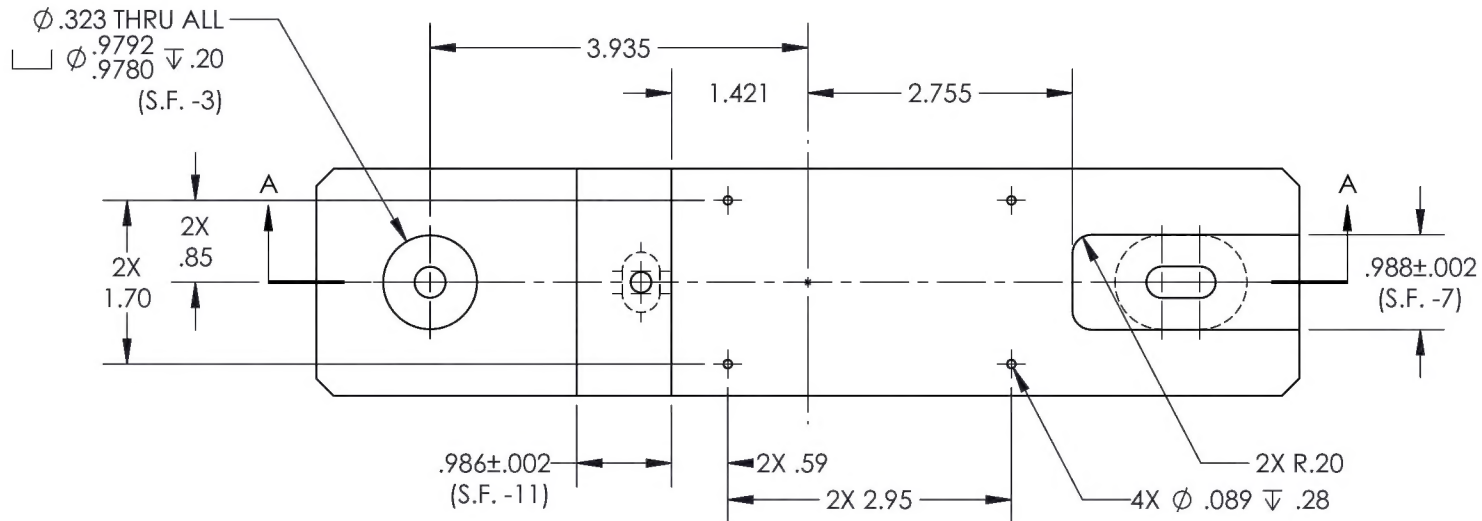


NOTES:
ORIGINAL REF. No.
RBW640GG00332 ASSY. = 3G6405G00332
RBW6405G00332-1 = 3G6405G01252
RBW6405G00332-3 = 3G6405G06431
RBW6405G00332-7 = 3G6405G06531
RBW6405G00332-9 = 3G6405G06631
RBW6405G00332-11 = 3G6405G01652
DO NOT USE, FOR REFERENCE ONLY

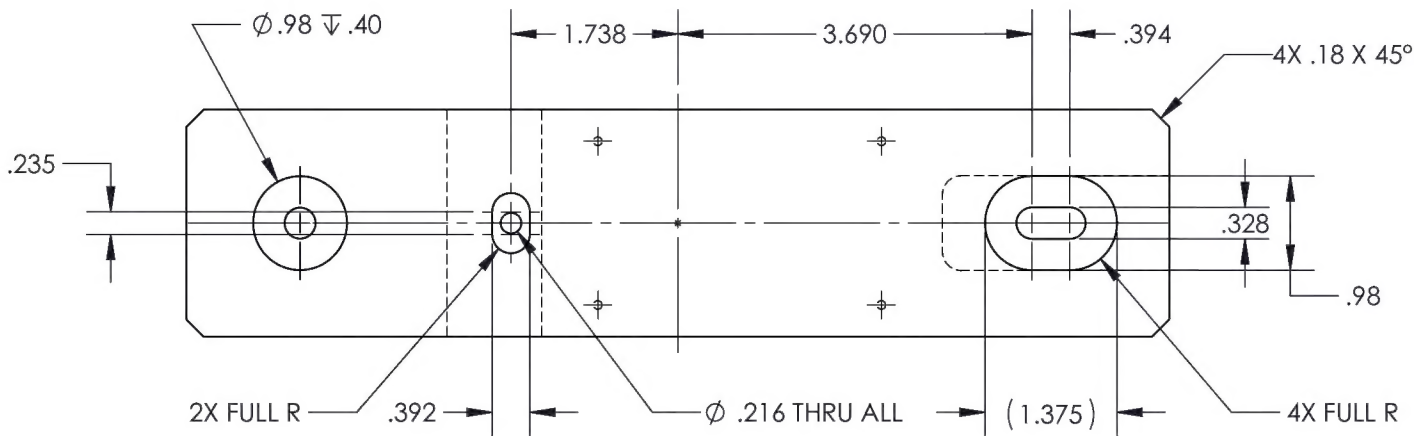
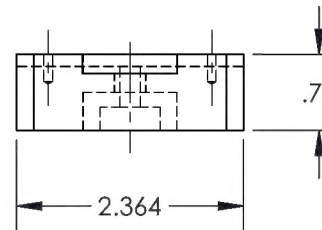
|  | | | |
|---|-------------------|---|----------|
| TITLE T/R PITCH CONTROL LINK ADJUSTING TOOL | | | |
| DWG NO. RBW6405G00332-3G | | | REV 5 |
| MAT'L | | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| HEAT TREAT | | | |
| FINISH | | | |
| SPEC | | | |
| DRAWN BY: | PERRITT | USED ON MODEL AGUSTA | |
| CHECKED: | CLOUGH | | |
| OPPS APPR: | ANDERSON | | |
| QA APPR: | LINDSAY | | |
| APPROVED: | MACKOVJAK | | |
| SCALE 1:3 | DATE 1/13/2008 | SHEET 1 OF 7 | |

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| REVISIONS | | | | | |
|-----------|---------|---|------------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| A | | -1 CH'D ENGRAVE NOTE. | 5/28/2009 | RJC | RW |
| 1 | | -1 CH'D LOWER C.B. FROM Ø.981, ADDED MISSING DIM 1.375, CH'D FINISH SPEC, DELETED ENGRAVE NOTE. | 5/4/2011 | RJC | |
| 2 | | -1 ADDED 4X Ø.089 HOLES, CH'D FROM POWDER COAT TO RED ANODIZE. | 9/24/2012 | JAG | |
| 3 | | -1 REMOVED MASKING ANNOTATIONS AND ASSOCIATED NOTES. | 2/5/2013 | BIM | GE |
| 5 | 16-0233 | -1 CH'D DIMS WAS Ø.323 THRU L Ø.978 ▼.20 S.F. -3 IS Ø.323 THRU ALL L Ø.9780-9792 ▼.20 (S.F. -3), WAS .986 S.F. -11 IS .986 ±.002 (S.F. -11), WAS .988 S.F. -7 IS .988 ±.002 (S.F. -7), WAS 1.375 IS (1.375), DELETED DIMS .627, 2X R.196 ▼.24, 2X Ø.98 ▼.40, 2X R.164 THRU, 3.690. ADDED DIMS .24, .40, .235, .392, 2X FULL R. .328, .98, 2X FULL R. 2X R.20. | 11/28/2016 | DPD | SM |



SECTION A-A

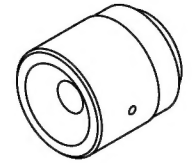
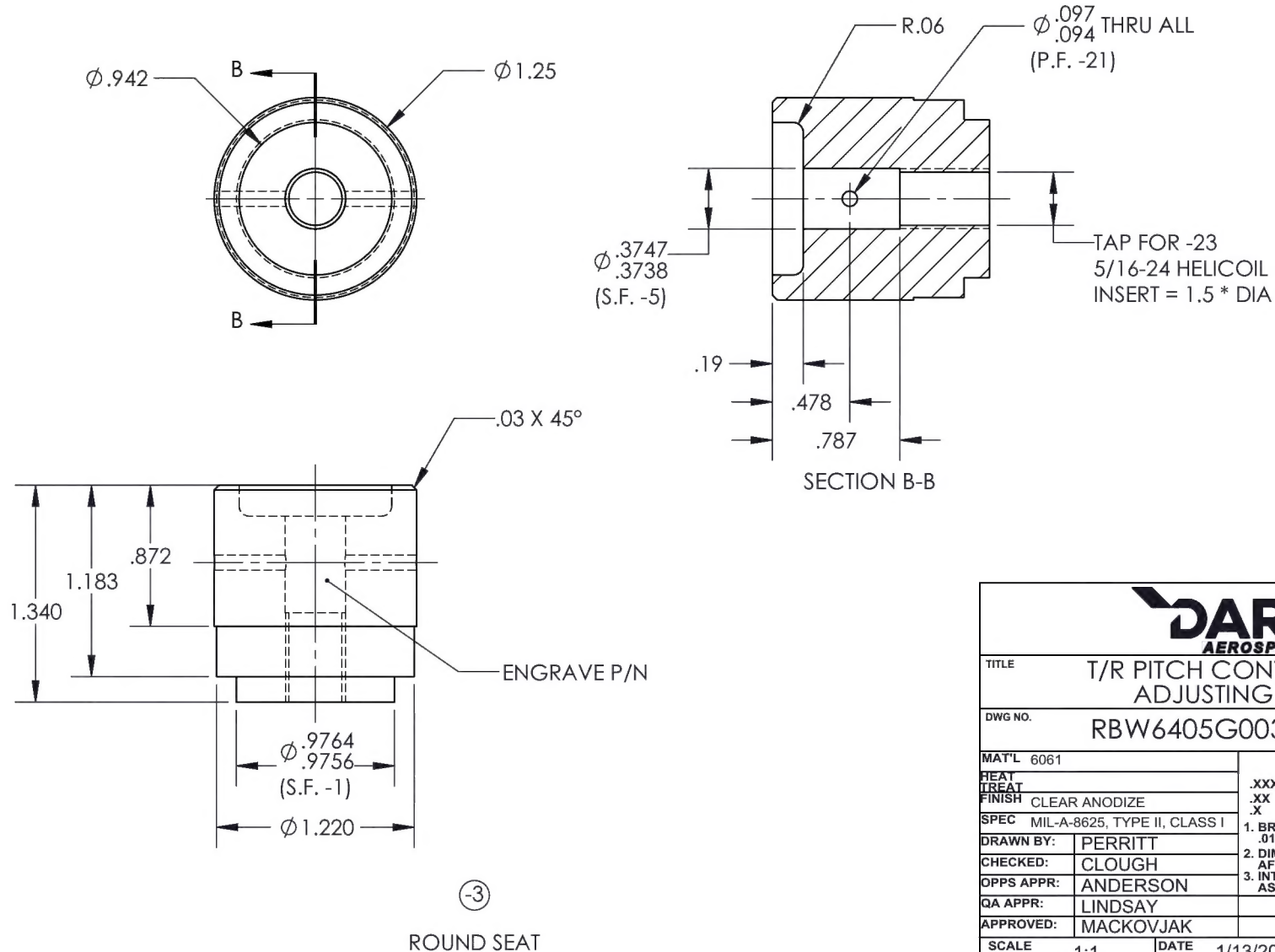


BASE

| | | | |
|---|----------------|--|-------|
|  | | | |
| TITLE T/R PITCH CONTROL LINK ADJUSTING TOOL | | | |
| DWG NO. RBW6405G00332-3G-1 | | | REV 5 |
| MAT'L 6061 | | UNLESS OTHERWISE SPECIFIED | |
| HEAT TREAT | | DIMENSIONS ARE IN INCHES | |
| FINISH RED ANODIZE | | .XXX ± .005 FRACTIONS ± 1/8 | |
| | | .XX ± .01 ANGLES ± 5° | |
| | | .X ± .1 SURFACES ± 125/√ | |
| SPEC MIL-A-8625, TYPE II, CLASS II | | 1. BREAK ALL SHARP EDGES .015 x .5" OR .015R | |
| DRAWN BY: PERRITT | | 2. DIMENSIONAL LIMITS APPLY | |
| CHECKED: CLOUGH | | AFTER PLATING | |
| OPPS APPR: ANDERSON | | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| QA APPR: LINDSAY | | USED ON MODEL | |
| APPROVED: MACKOVJAK | | AGUSTA | |
| SCALE 1:2 | DATE 1/13/2008 | SHEET 2 OF 7 | |

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| REVISIONS | | | | | |
|-----------|---------|---|------------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | | -3 CH'D FINISH SPEC, ADDED ENGRAVE NOTE. | 5/4/2011 | RJC | |
| 2 | | -3 CH'D O.D. FROM 1.230 TO 1.25. | 9/24/2012 | JAG | |
| 4 | 15-0298 | -3 CH'D ENGRAVE NOTE WAS ENGRAVE T/N IS ENGRAVE P/N, CH'D DIM WAS $\emptyset.094$ IS $\emptyset.097$ - .094. | 9/14/2015 | RJC | JAG |
| 5 | 16-0233 | -3 CH'D DIMS WAS $\emptyset.374$ S.F. -5 IS $\emptyset.3738$ -.3747 (S.F. -5), WAS $\emptyset.094$ -.097 IS $\emptyset.094$ -.097 THRU ALL (P.F. -21), WAS $\emptyset.328$ FOR -23 HELICOIL IS TAP FOR -23 5/16-24 HELICOIL INSERT = 1.5 * DIA, WAS $\emptyset.977$ S.F. -1 IS $\emptyset.9756$ -.9764 (S.F. -1). | 11/28/2016 | DPD | SM |

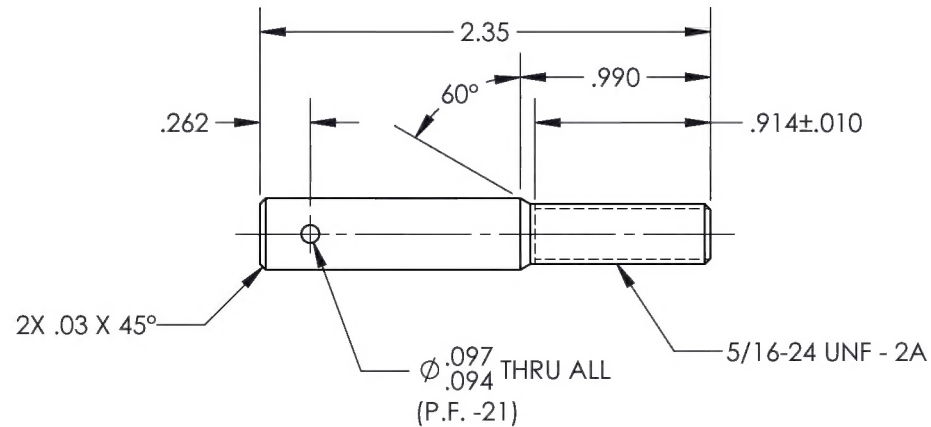


| | |
|--|--|
| DART AEROSPACE | |
| TITLE T/R PITCH CONTROL LINK ADJUSTING TOOL | |
| DWG NO. RBW6405G00332-3G-3 | REV 5 |
| MAT'L 6061 | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES |
| HEAT TREAT | .XXX ± .005 FRACTIONS ± 1/8 |
| FINISH CLEAR ANODIZE | .XX ± .01 ANGLES ± .5° |
| SPEC MIL-A-8625, TYPE II, CLASS I | .X ± .1 SURFACES = 125 |
| DRAWN BY: PERRITT | 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R |
| CHECKED: CLOUGH | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| OPPS APPR: ANDERSON | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| QA APPR: LINDSAY | USED ON MODEL |
| APPROVED: MACKOVJAK | AGUSTA |
| SCALE 1:1 | DATE 1/13/2008 |
| SHEET 3 OF 7 | |

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| REVISIONS | | | | | |
|-----------|---------|---|------------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | | -5 CH'D FINISH SPEC, ADDED MISSING HOLE DIM. | 5/4/2011 | RJC | |
| 3 | | -5 CH'D DIM WAS Ø.372 BASIC IS Ø.374 AND LIMITS. | 2/5/2013 | BIM | GE |
| 4 | 15-0298 | -5 CH'D DIM WAS Ø.094 IS Ø.097 - .094, CH'D MATERIAL CALLOUT WAS 4140 G&P IS 4140 G&P / 4142 G&P. | 9/14/2015 | RJC | JAG |
| 5 | 16-0233 | -5 CH'D DIMS WAS Ø.374 -.0012 -.0019 IS Ø.3721-.3728 (S.F. -3 & -7), WAS Ø.094-.097 THRU IS Ø.094-.097 THRU ALL (P.F. -21), WAS .914 IS .914±.010. CH'D MAT'L WAS 4140 G&P / 4142 G&P IS 4140/4142. ADDED HEAT TREAT RC 28-34. CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416, TYPE II, CLASS II IS ZINC PLATE ASTM B633 TYPE I SC2. | 11/28/2016 | DPD | SM |

Ø.3728
Ø.3721
(S.F. -3 & -7)

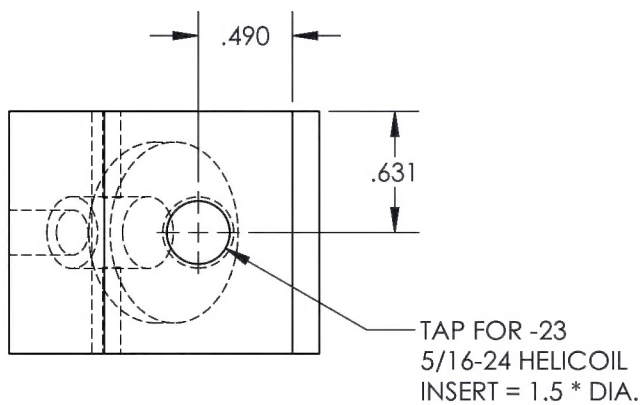
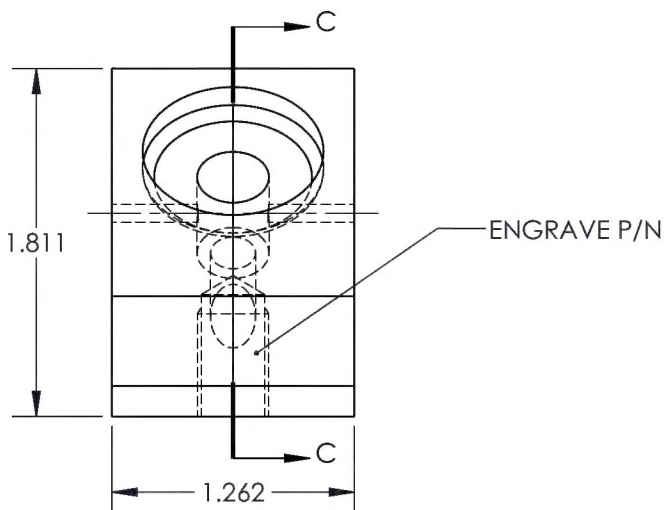
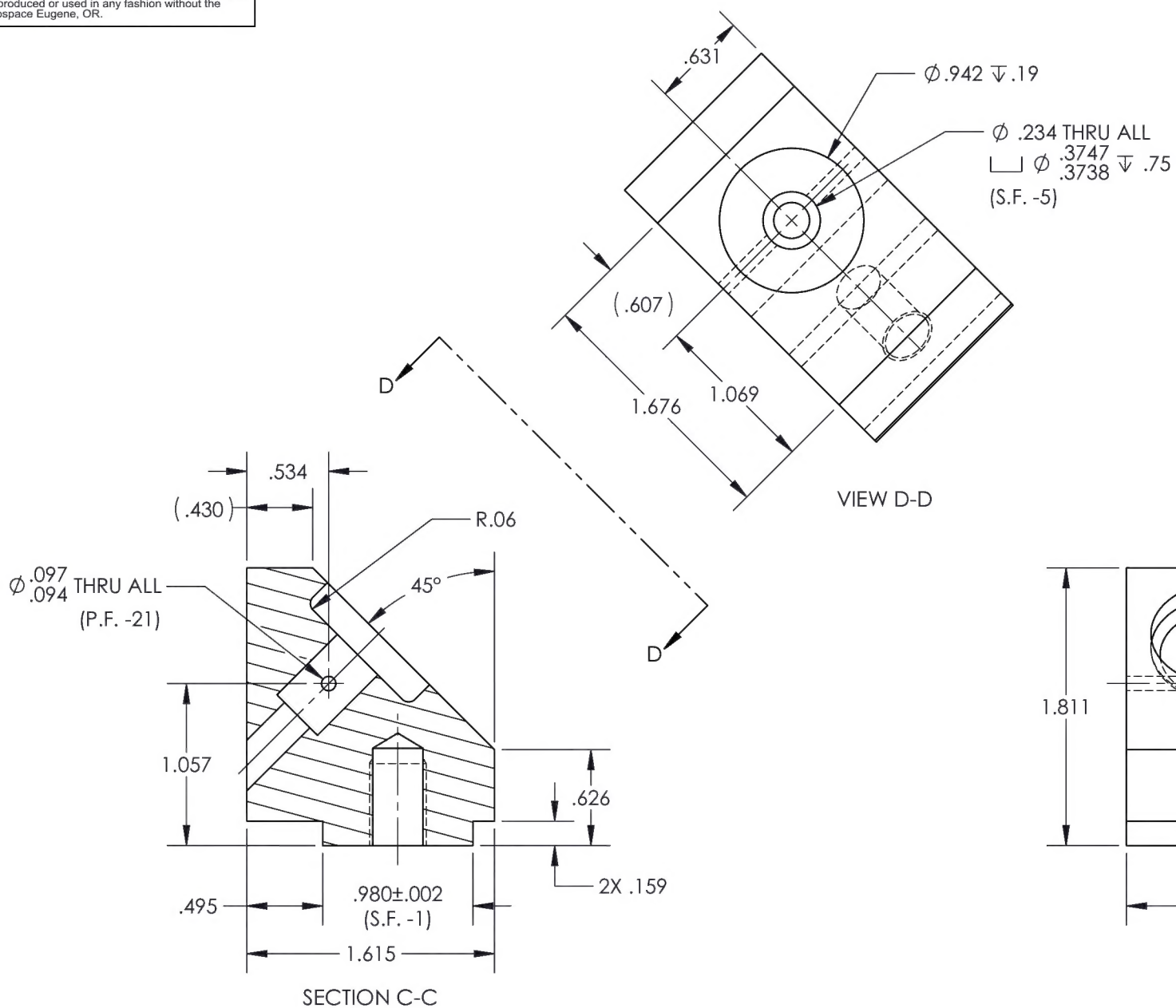
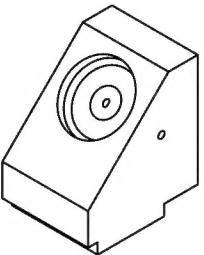


(5)
STUD


| | |
|--|--|
| DART AEROSPACE | |
| TITLE T/R PITCH CONTROL LINK ADJUSTING TOOL | |
| DWG NO. RBW6405G00332-3G-5 | REV 5 |
| MAT'L 4140/4142 | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES |
| HEAT TREAT RC 28-34 | .XXX ± .005 FRACTIONS ± 1/8 |
| FINISH ZINC PLATE | .XX ± .01 ANGLES ± 5° |
| SPEC ASTM B633 TYPE I SC 2 | .X ± .1 SURFACES = 125° |
| DRAWN BY: PERRITT | 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R |
| CHECKED: CLOUGH | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| OPPS APPR: ANDERSON | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| QA APPR: LINDSAY | USED ON MODEL |
| APPROVED: MACKOVJAK | AGUSTA |
| SCALE 1:1 | DATE 1/13/2008 |
| SHEET 4 OF 7 | |

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| REVISIONS | | | | | |
|-----------|---------|---|------------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | | -7 ADDED MISSING DIM FOR HOLE & CH'D DIMS FOR HOLE LOCATION, DELETED .754 DIM, ADDED ENGRAVE NOTE, CH'D FINISH SPEC. | 5/4/2011 | RJC | |
| 2 | | -7 ADDED MISSING R.062 DIM, ADDED 1.584 AND .370 DIMS. | 9/24/2012 | JAG | |
| 3 | | -7 ADDED LIMITS TO Ø.374 DIM, ADDED LOCATION DIM FOR Ø.098 HOLE (1.057). | 2/5/2013 | BIM | GE |
| 4 | 15-0298 | -7 CH'D ENGRAVE NOTE WAS ENGRAVE T/N IS ENGRAVE P/N, CH'D DIM WAS Ø.094 IS Ø.097 - .094. | 9/14/2015 | RJC | JAG |
| 5 | 16-0233 | -7 CH'D DIMS WAS Ø.234 THRU ALL [] Ø.374 +.0007-.0000 ∇ .75 S.F. -5 IS Ø.234 THRU ALL [] Ø.3738-.3747 ∇ .75 (S.F. -5), WAS Ø.094-.097 THRU IS Ø.094-.097 THRU ALL (P.F. -21), WAS Ø.328 ∇ .50 FOR -23 HELICOIL IS TAP FOR -23 5/16-24 HELICOIL INSERT = 1.5" DIA, WAS .980 S.F. -1 IS .980±.002 (S.F. -1), WAS .430 IS (.430). | 11/28/2016 | DPD | SM |

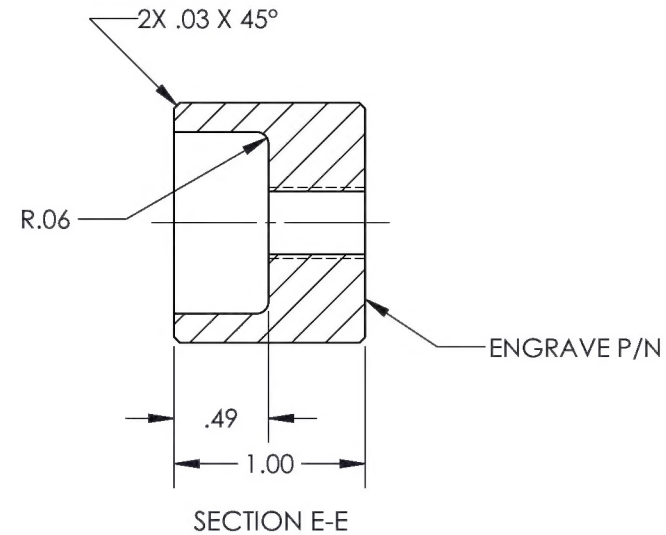
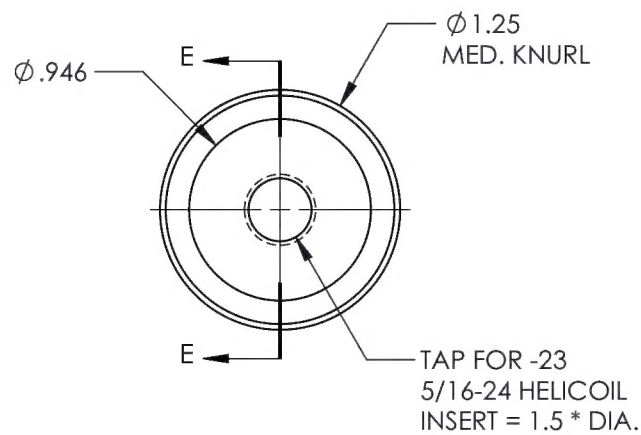
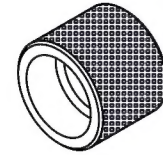


⑦
SLIDE SEAT

| | | | |
|---|----------------|--|-------|
|  | | | |
| TITLE T/R PITCH CONTROL LINK ADJUSTING TOOL | | | |
| DWG NO. RBW6405G00332-3G-7 | | | REV 5 |
| MAT'L 6061 | | UNLESS OTHERWISE SPECIFIED | |
| HEAT TREAT | | DIMENSIONS ARE IN INCHES | |
| FINISH CLEAR ANODIZE | | .XXX ± .005 FRACTIONS ± 1/8 | |
| SPEC MIL-A-8625, TYPE II, CLASS I | | .XX ± .01 ANGLES ± 5° | |
| | | .X ± .1 SURFACES ± 125/√ | |
| DRAWN BY: PERRITT | | 1. BREAK ALL SHARP EDGES .015 x .5" OR .015R | |
| CHECKED: CLOUGH | | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| OPPS APPR: ANDERSON | | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| QA APPR: LINDSAY | | USED ON MODEL | |
| APPROVED: MACKOVJAK | | AGUSTA | |
| SCALE 1:1 | DATE 1/13/2008 | SHEET 5 OF 7 | |

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| REVISIONS | | | | | |
|-----------|---------|---|------------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | | -9 ADDED ENGRAVE NOTE, CH'D FINISH SPEC. | 5/4/2011 | RJC | |
| 4 | 15-0298 | -9 CH'D ENGRAVE NOTE WAS ENGRAVE T/N IS ENGRAVE P/N. | 9/14/2015 | RJC | JAG |
| 5 | 16-0233 | -9 CH'D DIM WAS Ø.328 THRU ALL FOR -23 HELICOIL IS TAP FOR -23 5/16-24 HELICOIL INSERT = 1.5 * DIA. | 11/28/2016 | DPD | SM |

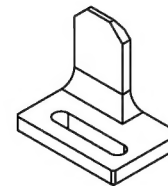
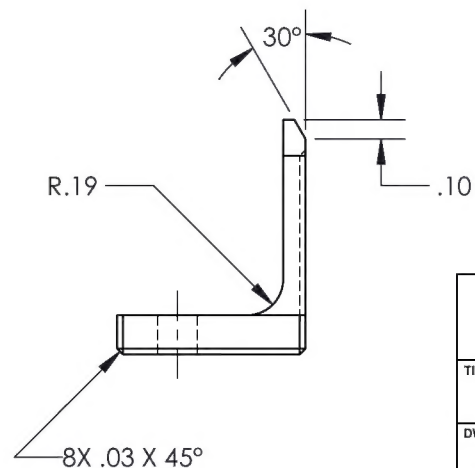
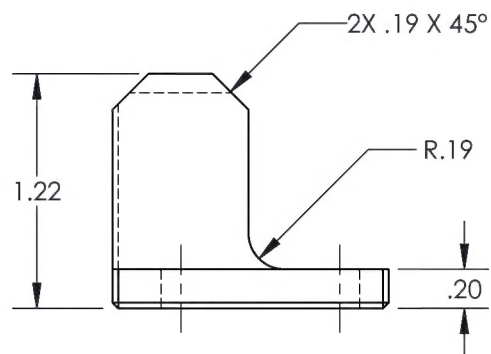
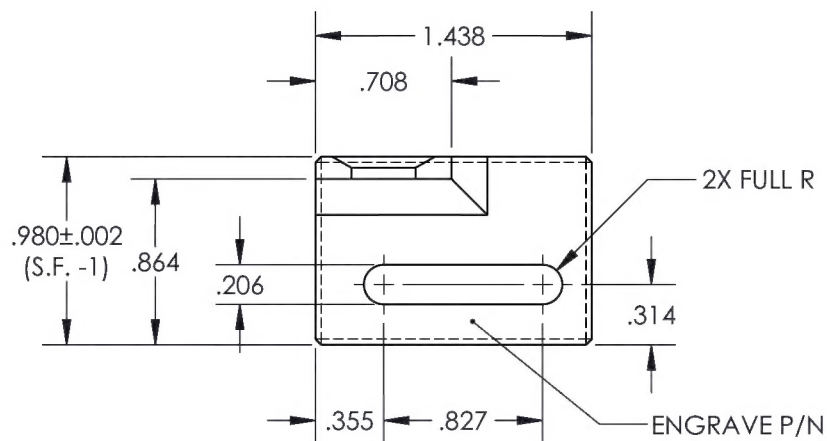


⑨
KNOB

| | |
|--|---|
| DART AEROSPACE | |
| TITLE T/R PITCH CONTROL LINK ADJUSTING TOOL | |
| DWG NO. RBW6405G00332-3G-9 | REV 5 |
| MAT'L 6061 | UNLESS OTHERWISE SPECIFIED |
| HEAT TREAT | DIMENSIONS ARE IN INCHES |
| FINISH CLEAR ANODIZE | .XXX ± .005 FRACTIONS ± 1/8 |
| SPEC MIL-A-8625, TYPE II, CLASS I | .XX ± .01 ANGLES ± 5° |
| DRAWN BY: PERRITT | .X ± .1 SURFACES = 125/✓ |
| CHECKED: CLOUGH | 1. BREAK ALL SHARP EDGES |
| OPPS APPR: ANDERSON | .015 x 45° OR .015R |
| QA APPR: LINDSAY | 2. DIMENSIONAL LIMITS APPLY |
| APPROVED: MACKOVJAK | AFTER PLATING |
| SCALE 1:1 | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| DATE 1/13/2008 | USED ON MODEL |
| SHEET 6 OF 7 | AGUSTA |

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| REVISIONS | | | | | |
|-----------|---------|---|------------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | | -11 ADDED ENGRAVE NOTE, CH'D FINISH SPEC. | 5/4/2011 | RJC | |
| 4 | 15-0298 | -11 CH'D ENGRAVE NOTE WAS ENGRAVE T/N IS ENGRAVE P/N. | 9/14/2015 | RJC | JAG |
| 5 | 16-0233 | -11 CH'D DIM WAS .981 S.F. -1 IS .980 ±.002 (S.F. -1). DELETED DIM R.103. ADDED DIMS .206, 2X FULL R. | 11/28/2016 | DPD | SM |



(-11)

POINTER

| | |
|---|--|
| DART AEROSPACE | |
| TITLE T/R PITCH CONTROL LINK ADJUSTING TOOL | |
| DWG NO. RBW6405G00332-3G-11 | REV 5 |
| MAT'L 6061 | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES |
| HEAT TREAT | .XXX ± .005 FRACTIONS ± 1/8 |
| FINISH CLEAR ANODIZE | .XX ± .01 ANGLES ±.5° |
| SPEC MIL-A-8625, TYPE II, CLASS I | .X ± .1 SURFACES = 125/✓ |
| DRAWN BY: PERRITT | 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R |
| CHECKED: CLOUGH | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| OPPS APPR: ANDERSON | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| QA APPR: LINDSAY | USED ON MODEL |
| APPROVED: MACKOVJAK | AGUSTA |
| SCALE 1:1 | DATE 1/13/2008 |
| SHEET 7 OF 7 | |